

## EXPANSION VALVE

### Background of the Invention

#### Field of the Invention

The present invention relates to an expansion valve  
5 constituting a refrigerating cycle.

#### Description of the Related Art

There are expansion valves of various types. In widely  
used expansion valves, a valve plug is opposed downstream to an  
10 orifice that is formed by constricting the middle of a high-  
pressure refrigerant passage through which a high-pressure  
refrigerant to be fed into an evaporator passes. The valve  
plug is opened and closed in accordance with the temperature  
and pressure of a low-pressure refrigerant that is delivered  
15 from the evaporator.

Such an expansion valve is used in a refrigerating cycle  
1, e.g., a vehicular air conditioning system shown in FIG. 21.  
The refrigerating cycle 1 comprises a refrigerant compressor 2  
that is driven by means of an engine, a condenser 3 connected  
20 to the discharge side of the compressor 2, and a liquid  
reservoir 4 connected to the condenser 3. The cycle 1 further  
comprises an expansion valve 5, which adiabatically expands a  
liquid refrigerant from the reservoir 4 into a gas-liquid  
refrigerant, and an evaporator 6 connected to the valve 5. The  
25 expansion valve 5 is situated in the refrigerating cycle 1.

The expansion valve 5 is provided with a high-pressure  
passage 5b, through which the liquid refrigerant flows into a  
valve body 5a, and a low-pressure passage 5c through which the  
adiabatically expanded gas-liquid refrigerant flows out. The  
30 passages 5b and 5c communicate with each other by means of an  
orifice 7. A valve chest 8d of the valve 5 is provided with a  
valve plug 8, which adjusts the volume of passage of the  
refrigerant through the orifice 7.

Further, a low-pressure refrigerant passage 5d penetrates

the valve body 5a of the expansion valve 5. A plunger 9a is disposed for sliding motion in the refrigerant passage 5d. The plunger 9a is driven by means of a temperature sensing drive unit 9, which is fixed to the upper part of the valve body 5a.

5 The interior of the drive unit 9 is divided into two parts, an upper airtight chamber 9c and a lower airtight chamber 9c', by a diaphragm 9d. A disc portion 9e on the upper end of the plunger 9a is in contact with the diaphragm 9d.

At the bottom of the valve body 5a, moreover, a  
10 compression coil spring 8a that urges a support member 8c to press the valve plug 8 in the valve closing direction is located in the valve chest 8d. The valve chest 8d is defined by an adjusting screw 8b that mates with the valve body 5a, and is kept airtight by means of an O-ring 8e. An operating rod 9b,  
15 which moves the valve plug 8 in the valve opening direction as the plunger 9a slides, abuts against the lower end of the plunger 9a.

The plunger 9a in the temperature sensing drive unit 9 transmits the temperature in the low-pressure refrigerant  
20 passage 5d to the upper airtight chamber 9c. The pressure in the chamber 9c changes depending on the transmitted temperature. If the temperature is high, for example, the pressure in the upper airtight chamber 9c rises, and the diaphragm 9d depresses the plunger 9a. Thereupon, the valve plug 8 moves in the valve  
25 opening direction, so that the volume of passage of the refrigerant through the orifice 7 increases, and the temperature of the evaporator 6 is lowered.

If the temperature in the low-pressure refrigerant passage 5d is low, on the other hand, the pressure in the upper  
30 airtight chamber 9c lowers, so that the force of the diaphragm 9d to depress the disc portion 9e lessens. Thereupon, the compression coil spring 8a, which presses the valve plug 8 in the valve closing direction, urges the valve plug 8 to move in the valve closing direction. Thus, the volume of passage of

the refrigerant through the orifice 7 is reduced, and the temperature of the evaporator 6 is raised.

Thus, in the expansion valve 5, the valve plug 8 is moved to change the opening area of the orifice 7 in response to a  
5 change of temperature in the low-pressure refrigerant passage 5d. By doing this, the volume of passage of the refrigerant is regulated to adjust the temperature of the evaporator 6. According to the expansion valve 5 of this type, the opening area of the orifice 7 that adiabatically expands the liquid  
10 refrigerant into the gas-liquid refrigerant is set by adjusting the spring load of the variable-load compression coil spring 8a, which presses the valve plug 8 in the valve closing direction, by means of the adjusting screw 8b.

In some cases, however, the high-pressure refrigerant  
15 that is fed into the expansion valve may undergo fluctuation in pressure on the upper-stream side in the refrigerating cycle. This pressure fluctuation is transmitted to the expansion valve through the medium of the high-pressure refrigerant.

If the refrigerant pressure on the upper-stream side is  
20 transmitted to the valve plug by the pressure fluctuation in the conventional expansion valve constructed in this manner, the action of the valve plug may possibly be destabilized. In this case, the expansion valve may fail to enjoy accurate flow control, or noise may be produced owing to vibration of the  
25 valve plug.

According to conventional means to solve this problem (see Jpn. Pat. Appln. KOKAI Publication No. 2001-50617), a spring or the like is used to apply an urging force laterally to an axially movable rod that is located between a power  
30 element and a valve plug, thereby preventing the valve plug from becoming susceptible to the pressure fluctuation of the high-pressure refrigerant so that its action is stable.

#### Summary of the Invention

Although the conventional expansion valve described above can achieve an object to stabilize the action against the pressure fluctuation of the high-pressure refrigerant, however, the spring that laterally presses the axially moving rod must  
5 be located in a stable state. Thus, the valve requires complicated construction and elaborate assembly operation, possibly entailing high cost.

The object of the present invention is to provide an expansion valve capable of ensuring stable action against  
10 fluctuation of the pressure of a high-pressure refrigerant with the use of simple, low-cost means.

In order to solve the aforementioned problems, according to a first aspect of the invention, there is provided an expansion valve in which a valve plug is driven by means of a  
15 temperature sensing unit which operates in accordance with the temperature and pressure of a low-pressure refrigerant delivered from an evaporator and adjusts the flow rate of refrigerant flowing into the evaporator. The expansion valve comprises constraint means for applying a force of constraint  
20 to the valve plug or an operating rod for opening and closing the valve plug, the constraint means being attached to the valve plug or the operating rod.

According to a second aspect of the invention, there is provided an expansion valve, which comprises a valve body  
25 having an orifice internally connecting a high-pressure passage through which a refrigerant flows in and a low-pressure passage through which the refrigerant flows out, a valve plug for adjusting the flow rate of the refrigerant flowing in the orifice, an operating rod for opening and closing the valve  
30 plug, a temperature sensing drive unit for driving the operating rod, and constraint means for constraining the valve plug or the operating rod, the constraint means being located on the upper-stream side of the high-pressure passage with respect to the orifice.

Each of the expansion valves according to the first and second aspects may assume the following aspects.

The constraint means may be attached to the valve body.

The constraint means may apply a force of constraint to  
5 the valve plug or the operating rod by means of elasticity.

The valve plug may be spherical, and the constraint means is a support ring supporting the valve plug or the operating rod.

The support ring may be formed of a circular annular  
10 portion capable of elastic deformation and vibration-proof springs, the springs supporting the valve plug or the operating rod.

The support ring may be formed of upper and lower circular annular portions and vibration-proof plate springs cut  
15 out of the annular portions.

The support ring may be formed of a circular annular portion and vibration-proof plate springs arranged on one side of the annular portion.

Each of the vibration-proof springs may be formed of a  
20 curved plate and may support the valve plug or the operating rod on a side face thereof.

Each of the vibration-proof springs may be formed having a portion to be in pointed contact with the operating rod. The portion to be in pointed contact with the operating rod may be  
25 hemispherical, may have a cylindrical outer peripheral surface, or may be in the form of a ridge.

As is evident from the above description, the valve plug of the expansion valves of the present invention, constructed in this manner, can be restrained from vibrating as the  
30 refrigerant pressure fluctuates. Further, the constraint means according to the invention has so simple a construction that it can be easily worked and attached to the valve plug. Thus, the expansion valves are easy to handle and highly available. Since the vibration-proof springs of the support ring are

brought into pointed contact with the operating rod to support it, moreover, the operating rod can be smoothly supported if it is somewhat inclined.

5                                      Brief Description of the Drawings

The above and other objects and features of the invention will be more apparent from the ensuing description of embodiments taken in connection with the accompanying drawings, in which:

10            FIG. 1 is a sectional view showing a principal part of an expansion valve according to Embodiment 1 of the invention;

FIG. 2 is a perspective view of a support ring of the expansion valve of FIG. 1;

15            FIG. 3 is a perspective view showing the way the support ring of FIG. 2 supports a valve plug;

FIG. 4 is a perspective view of a support ring used in an expansion valve according to Embodiment 2 of the invention;

FIG. 5 is a perspective view of a support ring used in an expansion valve according to Embodiment 3 of the invention;

20            FIG. 6 is a perspective view showing the support ring of FIG. 5 in a set state;

FIG. 7 is a perspective view showing the way the support ring of FIG. 5 supports a valve plug;

25            FIG. 8 is a perspective view of a support ring used in an expansion valve according to Embodiment 4 of the invention;

FIG. 9 is a perspective view showing the support ring of FIG. 8 in a set state;

FIG. 10 is a perspective view showing the way the support ring of FIG. 8 supports a valve plug;

30            FIG. 11 is a longitudinal sectional view of an expansion valve according to Embodiment 5 of the invention;

FIG. 12 is a view taken in the direction of arrow A of FIG. 11;

FIG. 13 is a perspective view of a support ring used in

an expansion valve according to Embodiment 6 of the invention;

FIG. 14 is a perspective view showing the support ring of FIG. 13 in a set state;

FIG. 15A is a partial view illustrating the support ring  
5 of FIG. 13;

FIG. 15B is a side view of a principal part taken in the direction of the arrow in FIG. 15A;

FIG. 16 is a plan view showing the support ring of FIG. 13 in the set state;

10 FIG. 17A is a partial view illustrating a support ring used in an expansion valve according to Embodiment 7 of the invention;

FIG. 17B is a side view of a principal part taken in the direction of the arrow in FIG. 17A;

15 FIG. 18 is a plan view showing the support ring of FIGS. 17A and 17B in a set state;

FIG. 19A is a partial view illustrating a support ring according to Embodiment 8 of the invention;

20 FIG. 19B is a side view of a principal part taken in the direction of the arrow in FIG. 19A;

FIG. 20 is a plan view showing the support ring of FIGS. 19A and 19B in a set state; and

FIG. 21 is a sectional view of a conventional expansion valve in a refrigerating cycle.

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#### Description of the Embodiments

Embodiments of the present invention will now be described with reference to the accompanying drawings.

##### Embodiment 1

30 Embodiment 1 of the present invention will be described first. FIG. 1 is a sectional view showing a principal part of an expansion valve according to Embodiment 1. FIG. 2 is a perspective view of a support ring of the expansion valve. FIG. 3 is a perspective view showing the way the support ring

supports a valve plug. FIG. 4 is a perspective view of another example of the support ring. In FIG. 1, like numerals are used to designate like portions of the conventional expansion valve shown in FIG. 21.

5           The expansion valve of Embodiment 1 is characterized in that constraint means 10 is added to the valve plug 8 of the conventional expansion valve 5 shown in FIG. 21, so that this element will be mainly described in the following. In the expansion valve 5 of Embodiment 1, its valve plug 8 is driven  
10 by a temperature sensing drive unit 9 to adjust the flow rate of a refrigerant that flows into an evaporator 6. The drive unit 9 operates in accordance with the temperature and pressure of the low-pressure refrigerant that is delivered from the evaporator 6. The constraint means 10 that applies a force of  
15 constraint to the valve plug 8 is located close to the valve plug 8. The constraint means 10 solves the problem of operational instability of the valve plug 8 that is attributable to fluctuation of pressure of a high-pressure refrigerant.

20           A valve body 5a is provided with an orifice 7 that internally connects a high-pressure passage 5b in the expansion valve 5, through which the refrigerant flows in, and a low-pressure passage 5c through which refrigerant flows out. The valve plug 8 adjusts the rate of flow of the refrigerant in the  
25 orifice 7.

          Means for the adjustment includes an operating rod 9b that acts in the direction to open the valve plug 8 and the temperature sensing drive unit 9 that drives the rod 9b. On the upper-stream side of the high-pressure passage 5b with  
30 respect to the orifice 7, the constraint means 10 that constrains the valve plug 8 is located in a valve chest 8d. The constraint means 10 is attached to the valve body 5a and laterally constrains the valve plug 8 by means of its elasticity.



As shown in FIGS. 1 and 3, the valve plug 8 is a ball that is supported by means of a support member 8c. The constraint means 10 is a support ring that elastically supports the valve plug 8 and/or the support member 8c. FIGS. 1 and 3  
5 show a case in which the support ring 10 elastically constrains the valve plug 8 only.

As shown in FIGS. 2 and 3, the support ring 10 is formed of highly elastic steel, such as stainless steel. It includes a circular annular portion 11 capable of elastic deformation  
10 and curved vibration-proof plate springs 12, four in number, for example, which are cut out of the annular portion 11. The vibration-proof springs 12 are curved structures of which the respective distal ends are convexed toward the center of the annular portion 11. The four springs 12 elastically support  
15 the periphery of the spherical valve plug 8. In order to enable the support ring 10 to be reduced in diameter so that it can be set in the valve chest 8d of the valve body 5a, a slit 13 is formed in a part of the annular portion 11.

When the annular portion 11 is set in the valve body 5a,  
20 according to the support ring 10 constructed in this manner, the valve plug 8 is surrounded and supported by the vibration-proof springs 12 in four positions, and the ring 10 serves as constraint means for the valve plug 8. Even if the refrigerant pressure fluctuates in a refrigerating cycle, therefore, the  
25 action of the valve plug 8 can be stabilized. Thus, the flow rate of the refrigerant can be controlled accurately, and production of noise that is attributable to vibration of the valve plug 8 can be prevented.

#### Embodiment 2

30 FIG. 4 shows a support ring 10a according to Embodiment 2. The support ring 10a comprises a circular annular portion 11a and vibration-proof plate springs 12a, which are arranged on one side of the annular portion 11a. In order to enable the support ring 10a, like the support ring 10 of Embodiment 1, to

be reduced in diameter so that it can be set in the valve chest 8d of the valve body 5a, a slit 13a is formed in a part of the annular portion 11a.

The vibration-proof springs 12a of the support ring 10a of Embodiment 2 are curved plates of which the respective distal ends are convexed toward the center of the annular portion 11a and the respective side faces support the periphery of the valve plug 8. In Embodiment 2, as in Embodiment 1, the vibration-proof springs 12a are formed by being cut out of the annular portion 11a.

If the refrigerant pressure fluctuates in the refrigerating cycle in Embodiment 2 arranged in this manner, as in Embodiment 1 shown in FIGS. 2 and 3, the flow rate of the refrigerant can be controlled accurately, and production of noise that is attributable to vibration of the valve plug 8 can be prevented.

#### Embodiment 3

FIGS. 5 to 7 show a support ring 10b according to Embodiment 3. FIG. 5 is a perspective view of the support ring, FIG. 6 is a perspective view showing the support ring in a set state, and FIG. 7 is a perspective view showing the way the support ring supports a valve plug.

In Embodiment 3, an intersecting portion, instead of the slits 13 and 13a of Embodiments 1 and 2, is formed on the end portions of a plate that constitutes an annular portion 11b. As shown in FIG. 5, the intersecting portion is formed of a narrow tongue 11b' having a given length and a tongue receiving recess 11b'', which guides and supports the tongue 11b'. The tongue 11b' extends from one end portion of the annular portion 11b, sharing the curvature with the annular portion 11b. The tongue receiving recess 11b'' is formed in the other end of the annular portion 11b.

Near the other end portion of the annular portion 11b, the tongue receiving recess 11b'' is formed between its upper

and lower edge portions. The annular portion 11b is formed so that the tongue 11b', which overlaps the tongue receiving recess 11b" in the valve body 5a, prevents formation of any gap between the annular portion 11b and the inner wall of the valve body 5a. Preferably, therefore, the depth of the tongue receiving recess 11b" should be equal to or greater than the thickness of the tongue 11b'.

The support ring 10b according to Embodiment 3, like the ones according to Embodiments 1 and 2, is formed of highly elastic steel, such as stainless steel. It includes a circular annular portion 11b and curved vibration-proof plate springs 12b, three in number, as shown in FIG. 5, for example, which are cut out of the annular portion 11b. The vibration-proof springs 12b are curved structures of which the respective distal ends are convexed toward the center of the annular portion 11b. The three springs 12b elastically support the periphery of the valve plug 8, as shown in FIG. 7.

When the annular portion 11b is set in the valve body 5a, according to the support ring 10b constructed in this manner, the valve plug 8 is surrounded and supported by the vibration-proof springs 12b in three positions, a necessary minimum, and the ring 10b serves as constraint means for the valve plug 8. Even if the refrigerant pressure fluctuates in the refrigerating cycle, therefore, the action of the valve plug 8 can be stabilized. Thus, the flow rate of the refrigerant can be controlled accurately, and production of noise that is attributable to vibration of the valve plug 8 can be prevented.

In Embodiment 3, the annular portion 11b has no slit. If a lot of support rings 10b are packaged together or in an automatic assembly process for expansion valves, the support rings can be smoothly handled without getting intertwined with one another.

#### Embodiment 4

Embodiment 4 will now be described with reference to FIGS.

8 to 10. FIG. 8 is a perspective view of a support ring 10c according to Embodiment 4, FIG. 9 is a perspective view showing the support ring in a set state, and FIG. 10 is a perspective view showing the way the support ring supports a valve plug.

5       As shown in FIG. 8, the support ring 10c of Embodiment 4 comprises a circular annular portion 11c and three vibration-proof plate springs 12c, which are arranged on one side of the annular portion 11c. In Embodiment 4, as in Embodiment 3, an intersecting portion is formed on the end portions of a plate  
10   that constitutes the annular portion 11c. The intersecting portion is formed of a narrow tongue 11c', which extends from one end portion of the annular portion 11c, and a narrowed portion on the other end, which overlaps the tongue 11c' within the same plane. The tongue 11c' shares the curvature with the  
15   annular portion 11c. The vibration-proof springs 12c share the shape, material, and number with the springs 12b of Embodiment 3.

      When the annular portion 11c is set in the valve body 5a, according to the support ring 10c constructed in this manner,  
20   the valve plug 8 is surrounded and supported by the vibration-proof springs 12c in three positions, as shown in FIG. 10, and the ring 10c serves as constraint means for the valve plug 8. Even if the refrigerant pressure fluctuates in the  
      refrigerating cycle, therefore, the action of the valve plug 8  
25   can be stabilized. Thus, the flow rate of the refrigerant can be controlled accurately, and production of noise that is attributable to vibration of the valve plug 8 can be prevented.

      In the embodiments described above, the vibration-proof springs 12, 12a, 12b and 12c that constitute the support rings  
30   10, 10a, 10b and 10c, respectively, have uniform width throughout the length. Naturally, however, they may be formed having any other shape. For example, each spring may be in the shape of a triangle that has a vertex on its distal end portion such that its elasticity is adjustable. It is to be understood,

moreover, that the intersecting portions of Embodiments 3 and 4 may be varied in shape.

Furthermore, the slits 13 and 13a of Embodiments 1 and 2 are formed extending across the support rings 10 and 10a, respectively, at right angles to their circumferential direction. Alternatively, however, they may be formed aslant the circumferential direction of support rings 10 and 10a.

#### Embodiment 5

Embodiment 5 will now be described with reference to FIGS. 11 and 12. FIG. 11 is a longitudinal sectional view showing a principal part of an expansion valve according to Embodiment 5, and FIG. 12 is a view taken in the direction of arrow A of FIG. 11. In FIG. 11, like numerals are used to designate like components of the expansion valve shown in FIG. 21. In FIG. 12, moreover, like numerals are used to designate like portions of the vibration-proof springs shown in FIG. 8.

In Embodiment 5, as shown in FIG. 11, the support ring 10c shown in FIGS. 8 and 9 is used as constraint means for supporting an operating rod 9b'.

The upper part of the operating rod 9b' is coupled integrally to a disc portion 9e that constitutes a temperature sensing drive unit 9'. The interior of the drive unit 9' is divided into two parts, an upper airtight chamber 9c and a lower airtight chamber 9c', by a diaphragm 9d. The disc portion 9e on the upper end of the operating rod 9b' is in contact with the diaphragm 9d. Further, the support ring 10c is fitted in a bore portion 5d' that communicates with a low-pressure refrigerant passage 5d in a valve body 5a'.

Thus, the annular portion 11c of the support ring 10c is elastically attached to the inner wall of the bore portion 5d', and the three vibration-proof springs 12c support the side face of the operating rod 9b'.

At the bottom of the valve body 5a', moreover, a compression coil spring 8a that urges the support member 8c to

press the valve plug 8 in the valve closing direction is located in the valve chest 8d. The valve chest 8d is defined by an adjusting screw 8b that mates with the valve body 5a', and is kept airtight by means of an O-ring 8e. The lower end  
5 of the operating rod 9b' abuts against the valve plug 8. As the rod 9b' slides downward, it moves the valve plug 8 in the valve opening direction.

The operating rod 9b' that constitutes the temperature sensing drive unit 9' transmits the temperature in the low-  
10 pressure refrigerant passage 5d to the upper airtight chamber 9c. The pressure in the chamber 9c changes depending on the transmitted temperature. If the temperature is high, for example, the pressure in the upper airtight chamber 9c rises, and the diaphragm 9d urges the disc portion 9e to depress the  
15 operating rod 9b'. Thereupon, the valve plug 8 moves in the valve opening direction, so that the volume of passage of the refrigerant through the orifice 7 increases, and the temperature of the evaporator 6 is lowered.

If the temperature in the low-pressure refrigerant  
20 passage 5d is low, on the other hand, the pressure in the upper airtight chamber 9c lowers, so that the force of the diaphragm 9d to depress the disc portion 9e lessens. Thereupon, the compression coil spring 8a, which presses the valve plug 8 in the valve closing direction, urges the valve plug 8 to move in  
25 the valve closing direction. Thus, the volume of passage of the refrigerant through the orifice 7 is reduced, and the temperature of the evaporator 6 is raised.

When the support ring 10c is set in the valve body 5a' as this is done, the operating rod 9b', which is elastically in  
30 contact with the valve plug 8, is surrounded and supported by the vibration-proof springs 12c in three positions, and the ring 10c serves as constraint means that acts on the valve plug 8 through the operating rod 9b'. Even if the refrigerant pressure fluctuates in the refrigerating cycle, therefore, the

action of the valve plug 8 can be stabilized. Thus, the flow rate of the refrigerant can be controlled accurately, and production of noise that is attributable to vibration of the valve plug 8 can be prevented.

5        According to Embodiment 5, in particular, the support ring 10c is located on that part of the operating rod 9b' which is distant from the refrigerant passage, so that it constitutes no resistance against the refrigerant flow. It can also eliminate the possibility of its producing vibration or noise  
10        attributable to the refrigerant flow.

It is to be understood that the support ring 10c according to Embodiment 5 may be used in combination with both the operating rod 9b' and the valve plug 8.

#### Embodiment 6

15        Embodiment 6 will now be described with reference to FIGS. 13 and 16. FIG. 13 is a perspective view of a support ring 10d according to Embodiment 6. FIG. 14 is a perspective view showing a configuration such that the support ring of FIG. 13 is located in the bore portion 5d' of FIG. 11. FIG. 15A is a  
20        partial view illustrating the support ring of FIG. 13. FIG. 15B is a side view of a principal part taken in the direction of the arrow in FIG. 15A. FIG. 16 is a plan view showing the way the support ring of FIG. 13 is fitted on the operating rod 9b'.

25        In Embodiment 6, which is a modification of Embodiment 5, the support ring 10d shown in FIGS. 13 to 16 is used as constraint means for supporting the operating rod 9b', as in Embodiment 5.

As in Embodiment 5, the upper part of the operating rod  
30        9b' is coupled integrally to the disc portion 9e that constitutes the temperature sensing drive unit 9'. The interior of the drive unit 9' is divided into two parts, the upper airtight chamber 9c and the lower airtight chamber 9c', by the diaphragm 9d, as shown in FIG. 11. The disc portion 9e

on the upper end of the operating rod 9b' is in contact with the diaphragm 9d.

The support ring 10d is fitted in the bore portion 5d' that communicates with the low-pressure refrigerant passage 5d in the valve body 5a' shown in FIG. 11. An annular portion 11d of the support ring 10d is elastically attached to the inner wall of the bore portion 5d'. In the support ring 10d of Embodiment 6, as shown in FIGS. 14, 15A and 15B, a hemispherical portion 15 is formed on the distal end portion of each of three vibration-proof plate springs 12d that are formed on the inner surface of the annular portion 11d. The hemispherical portion 15 is brought into pointed contact with the side face of the operating rod 9b', thereby engaging and supporting the rod 9b'. As in the case of Embodiment 3, moreover, a narrow tongue 11d' is formed on one end portion of the annular portion 11d, and a tongue receiving recess 11d" is formed in the other end portion. As shown in FIGS. 13 to 15, furthermore, the annular portion 11d, like the ones according to Embodiments 1 and 3, is formed having hollow portions 14 that are arranged in its circumferential direction.

At the bottom of the valve body 5a', the compression coil spring 8a that urges the support member 8c to press the valve plug 8 in the valve closing direction is located in the valve chest 8d. The valve chest 8d is defined by the adjusting screw 8b that mates with the valve body 5a', and is kept airtight by means of the O-ring 8e. The lower end of the operating rod 9b' abuts against the valve plug 8. As the rod 9b' slides downward, it moves the valve plug 8 in the valve opening direction.

The operating rod 9b' that constitutes the temperature sensing drive unit 9' transmits the temperature in the low-pressure refrigerant passage 5d to the upper airtight chamber 9c. The pressure in the chamber 9c changes depending on the transmitted temperature. If the temperature is high, for example, the pressure in the upper airtight chamber 9c rises,



and the diaphragm 9d urges the disc portion 9e to depress the operating rod 9b'. Thereupon, the valve plug 8 moves in the valve opening direction, so that the volume of passage of the refrigerant through the orifice 7 increases, and the  
5 temperature of the evaporator 6 is lowered.

If the temperature in the low-pressure refrigerant passage 5d is low, on the other hand, the pressure in the upper airtight chamber 9c lowers, so that the force of the diaphragm 9d to depress the disc portion 9e lessens. Thereupon, the  
10 compression coil spring 8a, which presses the valve plug 8 in the valve closing direction, urges the valve plug 8 to move in the valve closing direction. Thus, the volume of passage of the refrigerant through the orifice 7 is reduced, and the temperature of the evaporator 6 is raised.

15 When the support ring 10d is set in the valve body 5a' as this is done, the operating rod 9b', which is elastically in contact with the valve plug 8, is supported by the hemispherical portions 15 on the three vibration-proof springs 12d that pointedly touch the side face of the rod 9b' in three  
20 positions. Accordingly, the ring 10d serves as constraint means that acts on the valve plug 8 through the operating rod 9b'. Even if the refrigerant pressure fluctuates in the refrigerating cycle, therefore, the action of the valve plug 8 can be stabilized. Thus, the flow rate of the refrigerant can  
25 be controlled accurately, and production of noise that is attributable to vibration of the valve plug 8 can be prevented.

According to Embodiment 6, as in Embodiment 5, in particular, the support ring 10d is located on that part of the operating rod 9b' which is distant from the refrigerant passage,  
30 so that it constitutes no resistance against the refrigerant flow. It can also eliminate the possibility of its producing vibration or noise attributable to the refrigerant flow. Since the vibration-proof springs 12d of the support ring 10d are in pointed contact with the operating rod 9b', moreover, the rod

9b' can be smoothly supported if it is somewhat inclined.

#### Embodiment 7

Embodiment 7 will now be described with reference to FIGS. 17A, 17B and 18. FIG. 17A is a partial view of a support ring 10e according to Embodiment 7. FIG. 17B is a side view of a principal part taken in the direction of the arrow in FIG. 17A. FIG. 18 is a plan view showing the way the support ring of FIG. 17 is set in place.

In Embodiment 7, which is a modification of Embodiment 6, the support ring 10e shown in FIGS. 17 and 18 is used as constraint means for supporting the operating rod 9b', as in Embodiment 6. An expansion valve to which Embodiment 7 is applied is constructed in the same manner as the expansion valve of Embodiment 5 shown in FIG. 11 except for the shape of the support ring. Therefore, a description of this valve is omitted.

The support ring 10e, like the one according to Embodiment 5, is fitted in the bore portion 5d' that communicates with the low-pressure refrigerant passage 5d in the valve body 5a' shown in FIG. 11. As shown in FIGS. 17A, 17B and 18, the support ring 10e has three vibration-proof springs 12e that are formed inside and integrally with an annular portion 11e. The respective distal end portions of the springs 12e are bent in the same direction. A curved ridge portion 16 having a cylindrical peripheral surface is formed on the distal end portion of each spring 12e. The ridge portion 16 is brought into pointed contact with the peripheral surface of the operating rod 9b', thereby supporting the rod 9b'.

Constructed in this manner, the support ring 10e serves as constraint means that acts on the valve plug 8 through the operating rod 9b'. Even if the refrigerant pressure fluctuates in the refrigerating cycle, therefore, the action of the valve plug 8 can be stabilized. Thus, the flow rate of the refrigerant can be controlled accurately, and production of

noise that is attributable to vibration of the valve plug 8 can be prevented.

According to Embodiment 7, as in Embodiments 5 and 6, in particular, the support ring 10e is located on that part of the operating rod 9b' which is distant from the refrigerant passage, so that it constitutes no resistance against the refrigerant flow. It can also eliminate the possibility of its producing vibration or noise attributable to the refrigerant flow. Since the vibration-proof springs 12e of the support ring 10e are in pointed contact with the operating rod 9b', moreover, the rod 9b' can be smoothly supported if it is somewhat inclined or if the springs 12e are elastically deformed.

#### Embodiment 8

Embodiment 8 will now be described with reference to FIGS. 19A, 19B and 20. FIG. 19A is a partial view of a support ring 10f according to Embodiment 8. FIG. 19B is a side view of a principal part taken in the direction of the arrow in FIG. 19A. FIG. 20 is a plan view showing the way the support ring of FIG. 19 is set in place.

In Embodiment 8, which is a modification of Embodiment 7, the support ring 10f shown in FIGS. 19 and 20 is used as constraint means for supporting the operating rod 9b', as in Embodiment 7. An expansion valve to which Embodiment 8 is applied is constructed in the same manner as the expansion valve of Embodiment 5 shown in FIG. 11 except for the shape of the support ring. Therefore, a description of this valve is omitted.

The support ring 10f, like the one according to Embodiment 5, is fitted in the bore portion 5d' that communicates with the low-pressure refrigerant passage 5d in the valve body 5a' shown in FIG. 11. As shown in FIGS. 19A, 19B and 20, the support ring 10f has three vibration-proof springs 12f that are formed inside and integrally with an annular portion 11f. The respective proximal end portions of

the springs 12f are bent in the same direction. A ridge portion 17 is formed on the distal end portion of each spring 12f. The ridge portion 17 is brought into pointed contact with the peripheral surface of the operating rod 9b', thereby  
5 supporting the rod 9b'.

Constructed in this manner, the support ring 10f serves as constraint means that acts on the valve plug 8 through the operating rod 9b'. Even if the refrigerant pressure fluctuates in the refrigerating cycle, therefore, the action of the valve  
10 plug 8 can be stabilized. Thus, the flow rate of the refrigerant can be controlled accurately, and production of noise that is attributable to vibration of the valve plug 8 can be prevented.

According to Embodiment 8, as in Embodiments 5 to 7, in particular, the support ring 10f is located on that part of the  
15 operating rod 9b' which is distant from the refrigerant passage, so that it constitutes no resistance against the refrigerant flow. It can also eliminate the possibility of its producing vibration or noise attributable to the refrigerant flow. Since  
20 the vibration-proof springs 12f of the support ring 10f are in pointed contact with the operating rod 9b' in a narrow area, moreover, the rod 9b' can be smoothly supported if it is somewhat inclined or if the springs 12f are elastically deformed.